The second question seems to be implied in the many Talmudic discussions on proselytes. There are opinions, for example, strongly opposed to accepting proselytes. In Yevamos 109b, Rabbi Isaac says, "Evil after evil comes from those who accept proselytes," but the Talmud immediately explains away this negative opinion and says that evil comes from those who try to urge and persuade people to become proselytes. But if we do not try to persuade them and they come of their own free will, then it is a mitzvah to accept them, especially if we are convinced that their motives are worthy. The proof that it was not a mandate to go forth and seek proselytes is the fact that they never accepted proselytes in the days of David and Solomon because the proselytes would be lured by the grandeur of the Jewish kingdom and therefore their motives would not be pure. In other words, we should welcome proselytes. That is a mitzvah, but to go and persuade them to come to us seems to be considered improper. All the various opinions on this question are well summarized in the Encyclopedia Talmudit, in the second article on the question ("Gerut," at the beginning of the article). The answer, therefore, can be put this way: It is a mitzvah to accept a worthy proselyte, but not to engage in missionary activity, searching for proselytes.

Regarding the third question, the Talmud (in Yevamos 47a) and the Shulchan Aruch (in Yore Deah 268:1) put the answer as follows: We teach them some (miktsas) of the lighter commandments (kalos) and some of the stricter commandments (chamuros). But the sources do not give too many details. The Shulchan Aruch says, also, we teach